

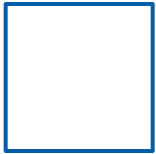
I&C Architecture
within NUCLEAR SAFETY

Main Challenges
in new builds project

25/04/2018



**SLOVENSKÉ
ELEKTRÁRNE**



Objective



- **I&C Architecture**

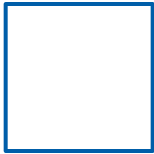
- What is the role within nuclear safety ?
- What are the requirements driving the I&C architecture ?

- **The main challenges in new builds projects**

- What is behind nuclear plant complexity ?
- Why the nuclear plant construction lasts so long ?



I&C Architecture



I&C Architecture

Definitions (IEC, IAEA)



- **I&C Architecture**
 - Organizational structure of the instrumentation and control systems of the plant that are important to safety.
- **I&C System**
 - System, based on electrical and/or electronic and/or programmable electronic technology, performing I&C functions as well as service and monitoring functions related to the operation of the system itself.
- **I&C Function**
 - Function to control, operate and/or monitor a defined part of the process.



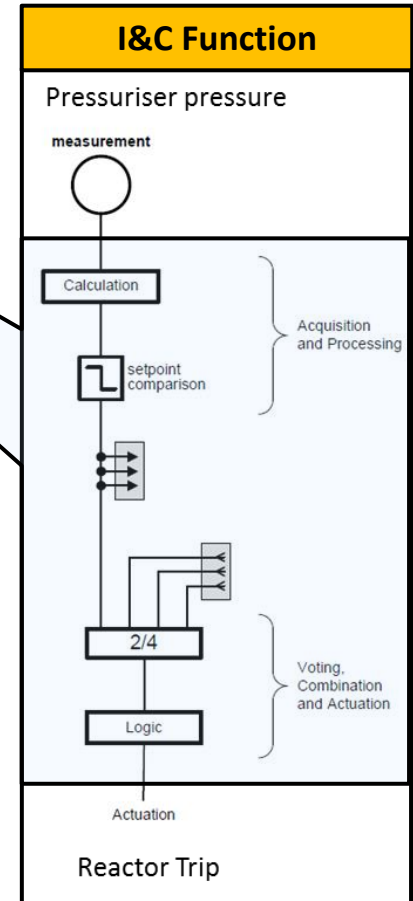
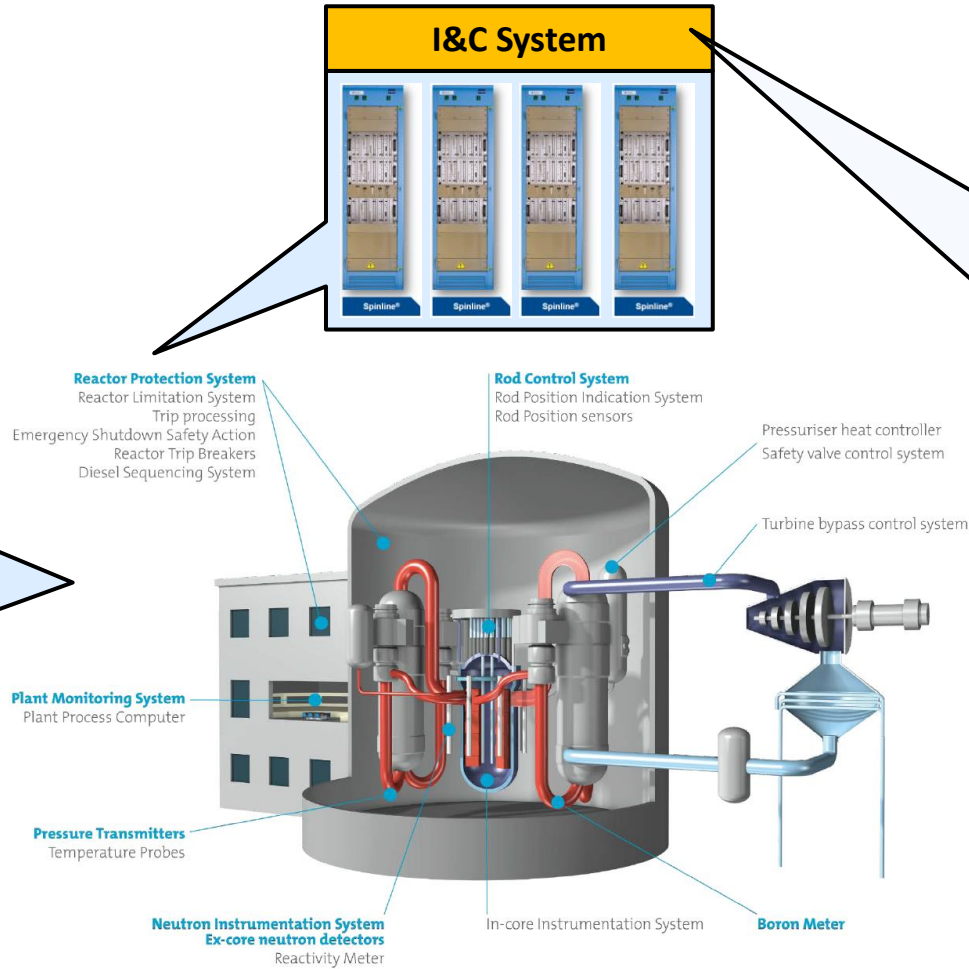
I&C Architecture

Definitions (exemplary)

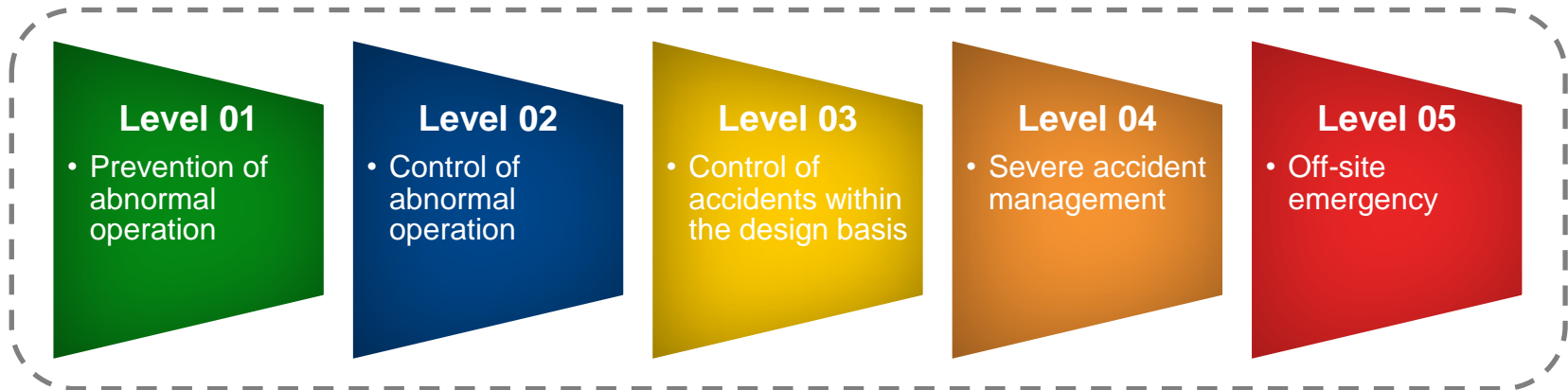



I&C Architecture

- RPS
- RCS
- PMS
- NIS
- ...




Defense in Depth Concept



- 
- 1) One shall not violate any rule
 - 2) There is only single failure
 - 3) The operator is perfect, who never makes any mistake
 - 4) The NC systems do not exist
 - 5) I give a conclusion with certainty

Mr. Deterministic

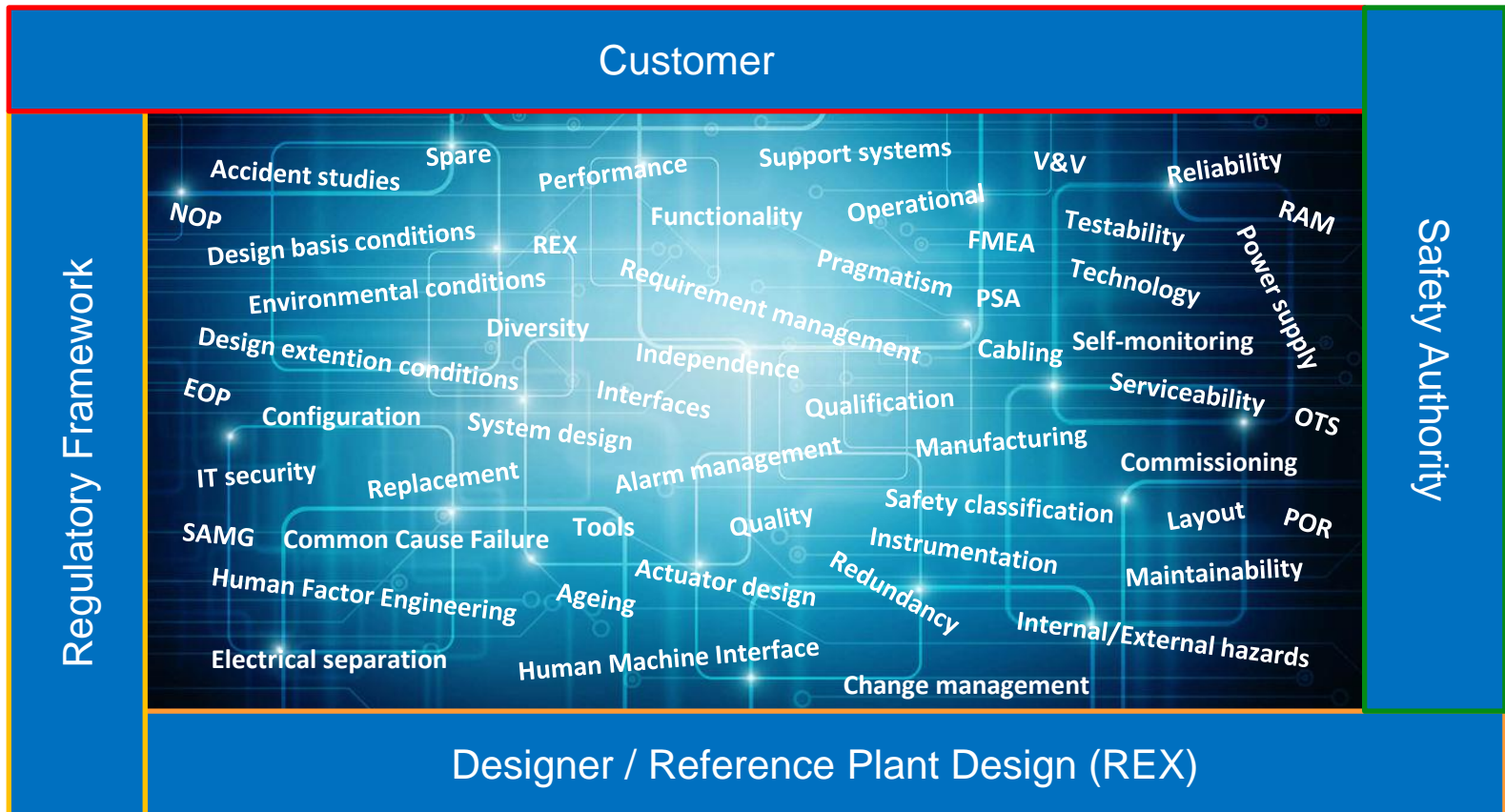
- 
- 1) There is no rule, only the probability matters
 - 2) There can be multiple failure or common cause failure
 - 3) Every human makes error, it's just a question of probability
 - 4) Maybe they are less reliable but they do exist in reality
 - 5) I give a result with uncertainty of just one order of magnitude...

Ms. Probabilistic



I&C Architecture

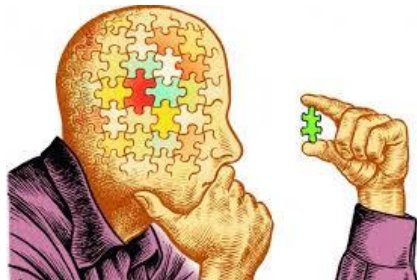
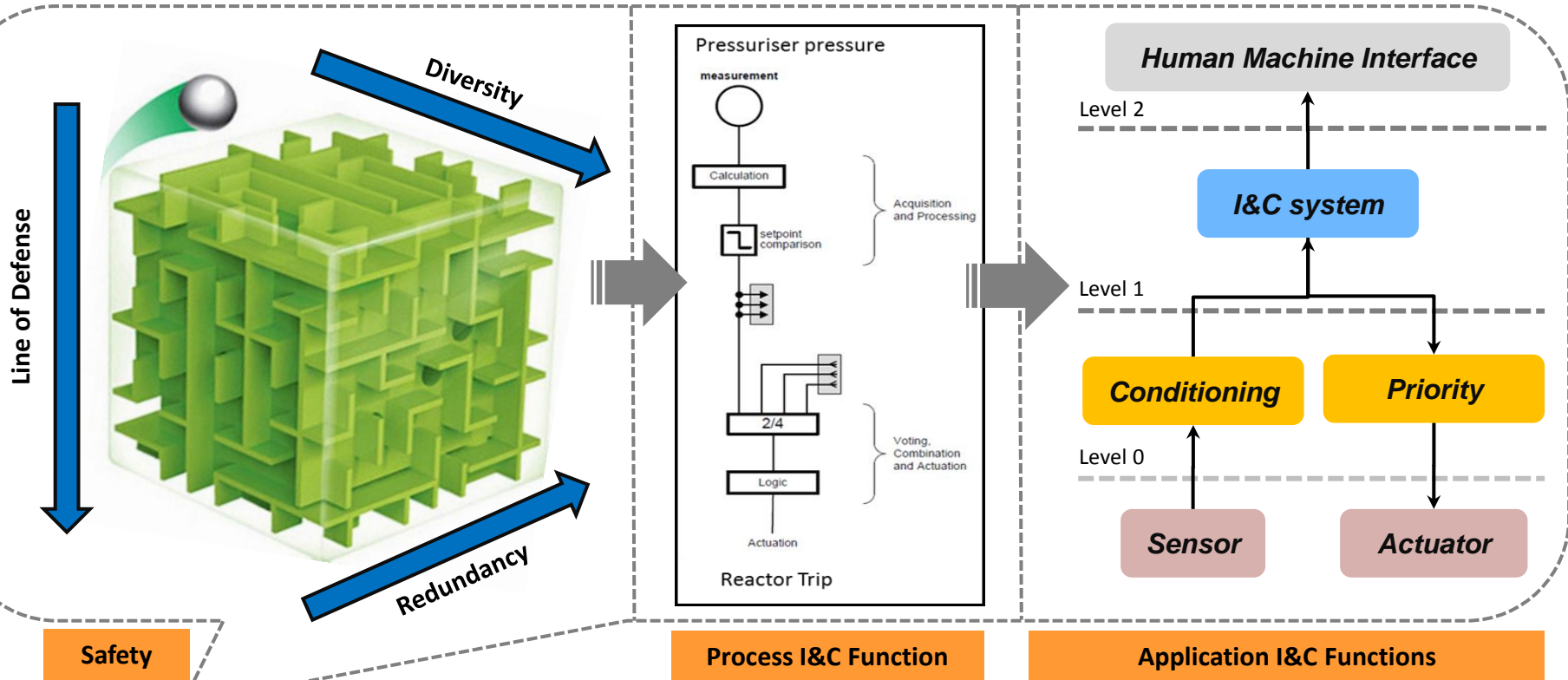
Requirements complexity





I&C Architecture

Simplified safety design principle



I&C Architecture

Functional requirements process



- Start-up of plant
- Load changes
- Load reduction
- ...

- Turbine trip
- Loss of RCP
- Feedwater malfunction
- ...

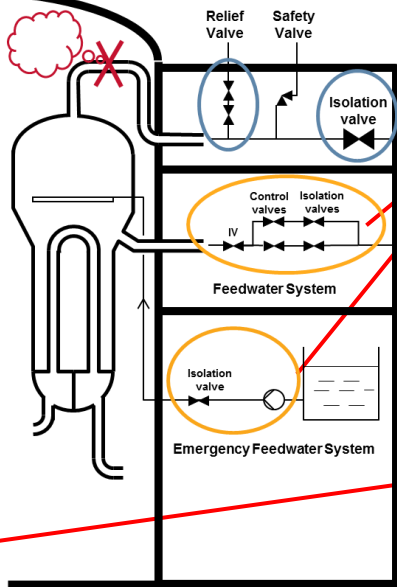
- SGTR (1 tube)
- Small SLB
- Boron dilution
- ...

- Large-break LOCA
- **SLB**
- SGTR (2 tubes)
- ...

- ATWS + LOOP
- SBO
- TLOCC
- ...

- Severe accidents (core melt)

Steam line break



- Isolation functions**
- IV closure on SG pressure
 - RV isolation on SG pressure
 - FW isolation on SG pressure
 - Manual EFWS isolation
 - ...

- Reactivity Control functions**
- Safety Injection startup on PZR pressure
 - Extra Borating System Actuation on SG pressure
 - ...

- Function Requirement**
- DiD: 3a
 - Safety Category: A
 - Safety Class: Class 1
 - Seismic Class: SC1
 - Redundancy: N + 2
 - Power supply: EDG + batteries
 - Automatic (within 30 minutes)
 - Diversity: No
 - Periodic tests: Yes
 - Reliability target: 10^{-4} fpd
 - Periodic tests: Yes
 - Response time: 0.5 sec
 - Algorithm, Input/Output
 - ...

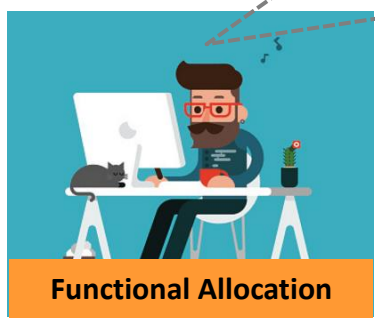
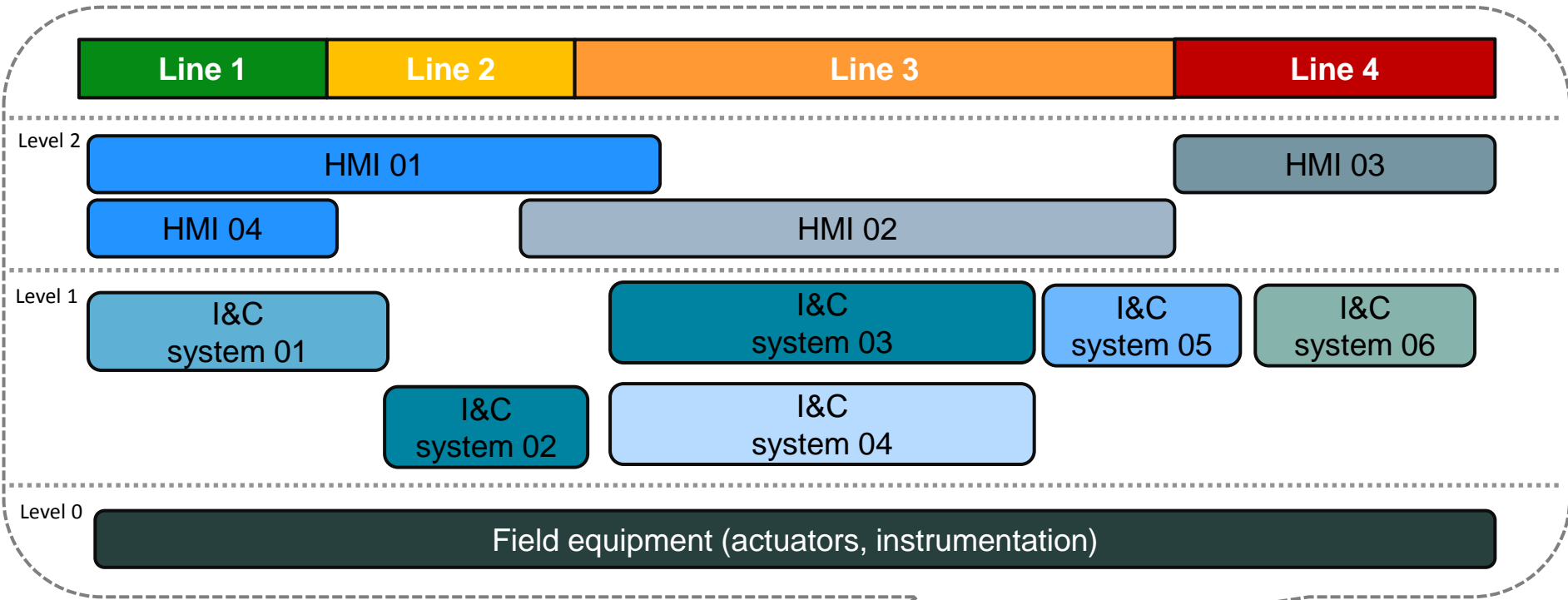
- System Level Requirement**
- Functional Diagrams
 - Technological, Quality requirements
 - resulting from safety class
 - HFE, Operational Requirements
 - ...

- Component Level Requirement**
- Safety Class: Class 1
 - Mechanical Quality Class: Q1
 - Electrical Class: EE1
 - Seismic Class: SC1
 - Relevant IEC standards: IEC, etc.
 - Environmental conditions: SLB cond.
 - Radiation protection: 20 kGy
 - ...



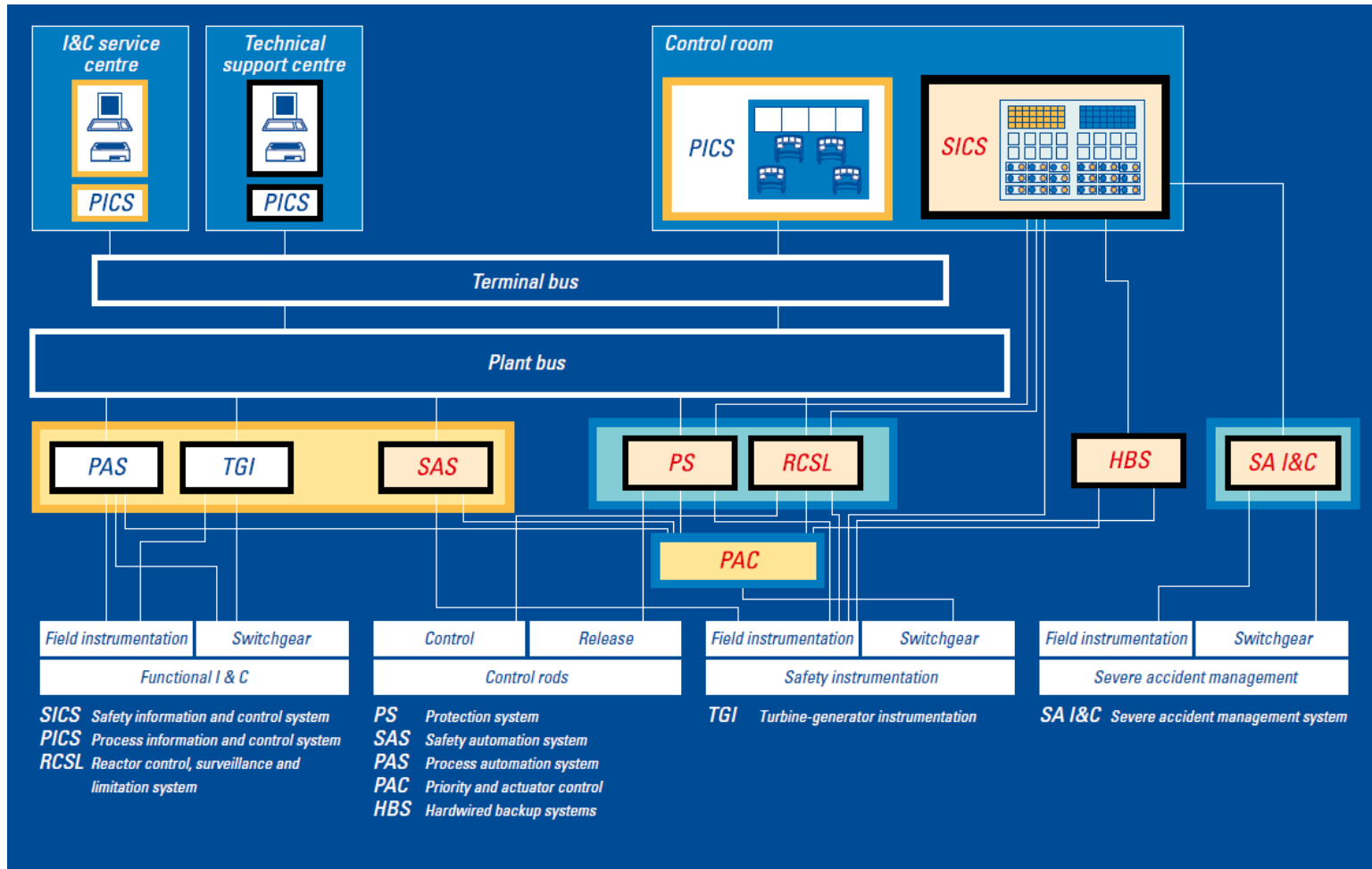
I&C Architecture

Functional allocation and definition of application I&C functions

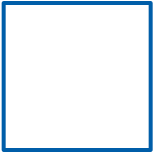


I&C Architecture

Example



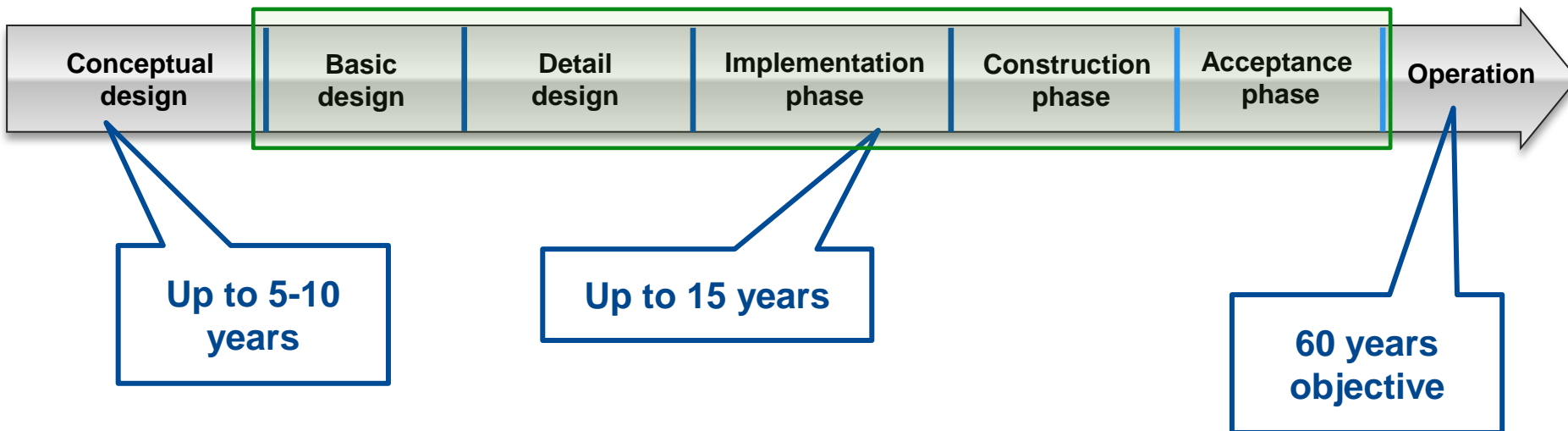
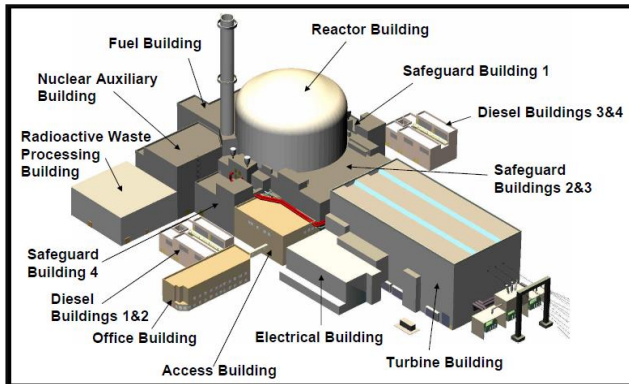
Reference: https://www.tvo.fi/uploads/julkaisut/tiedostot/ydinvoimalayks_OL3_ENG.pdf

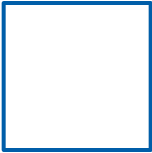


Main challenges in new build projects

Main challenges in new build projects

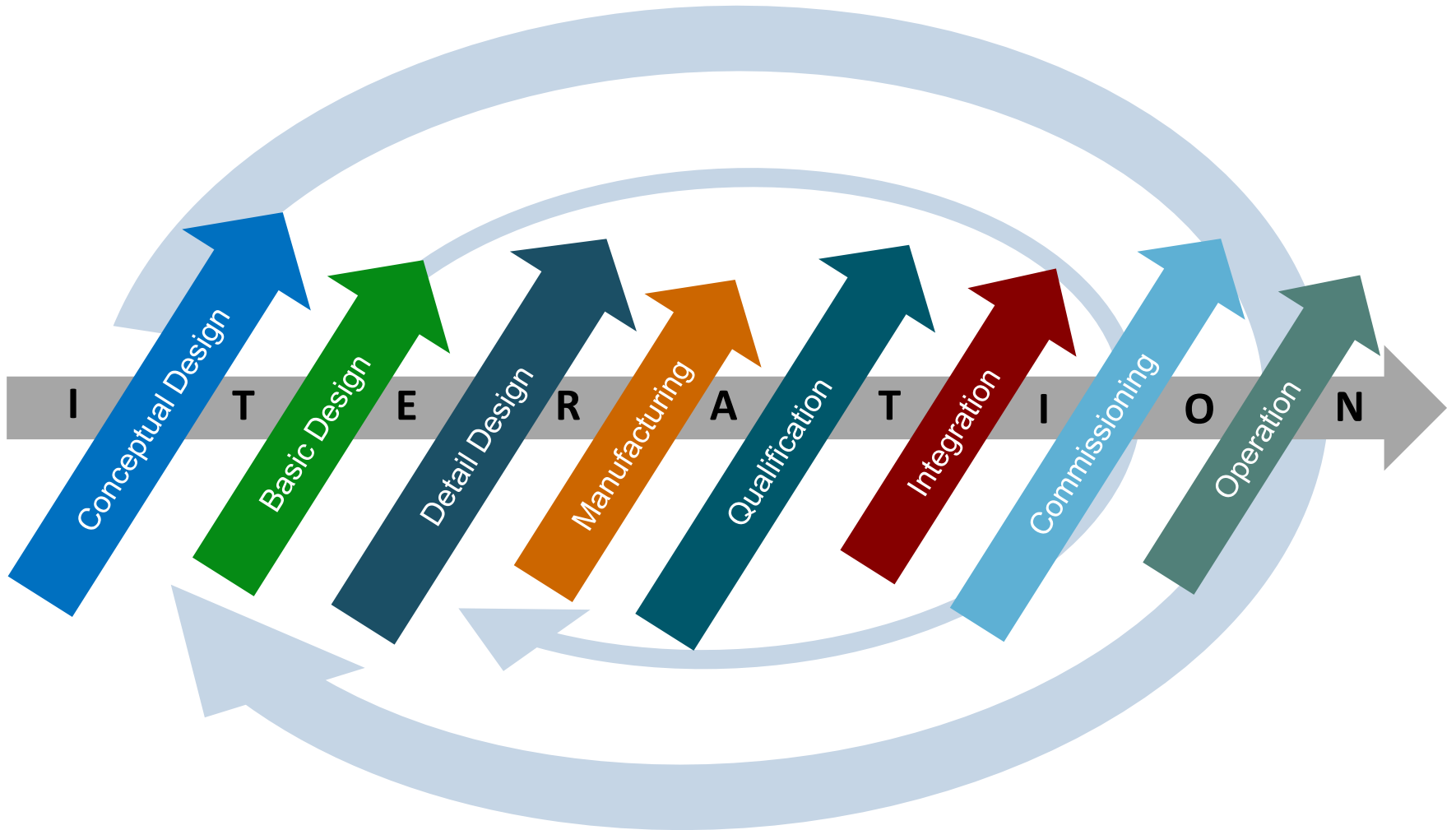
Project view





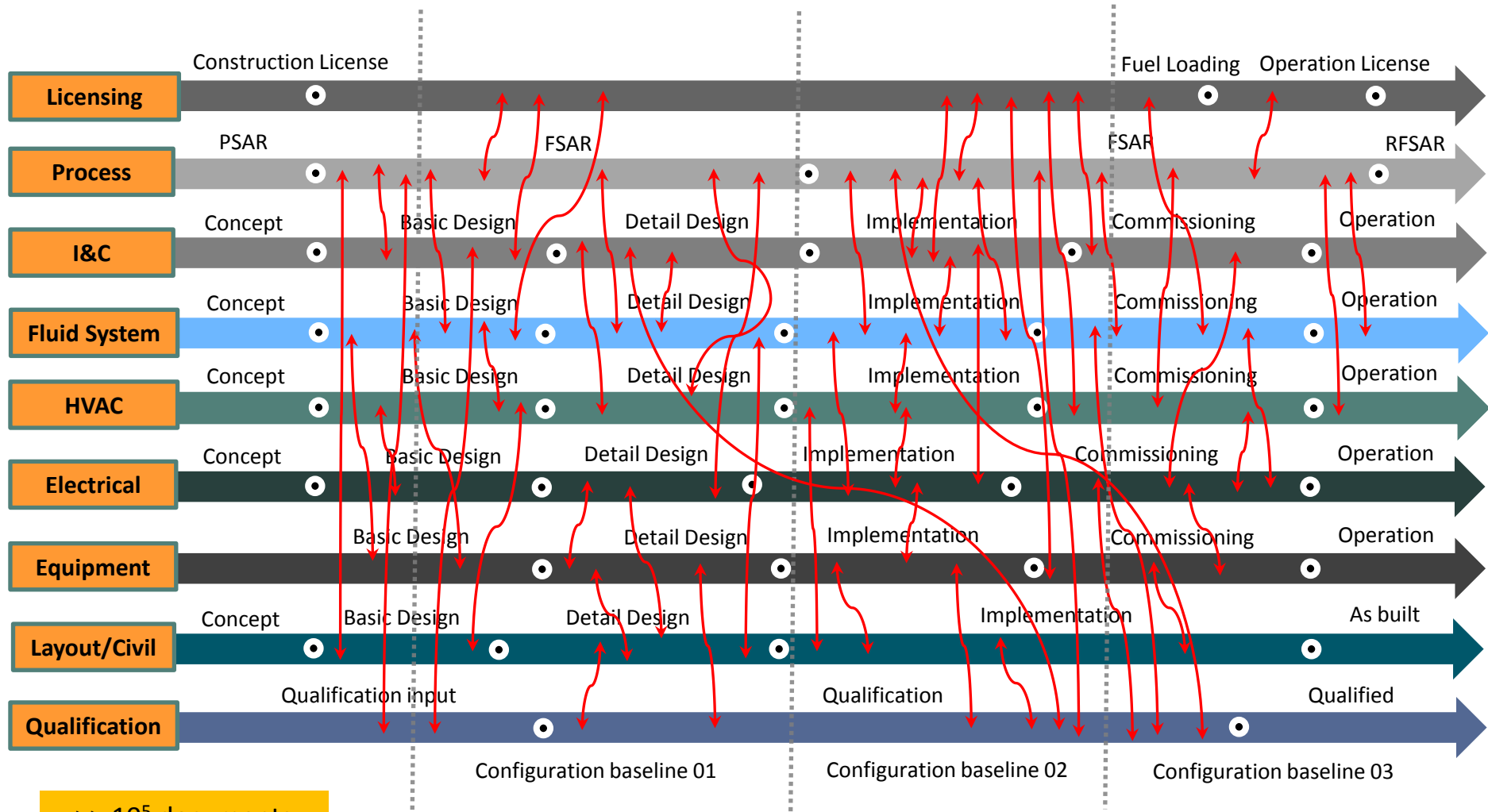
Main challenges in new build projects

Iterative design - Schedule



Main challenges in new build projects

Input Data Management / Configuration Management

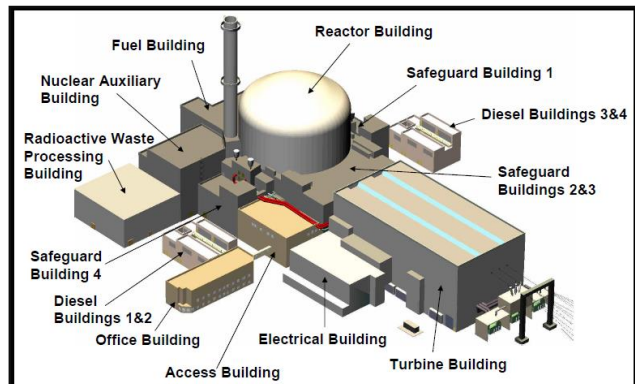


>> 10⁵ documents

Main challenges in new build projects

Design Changes

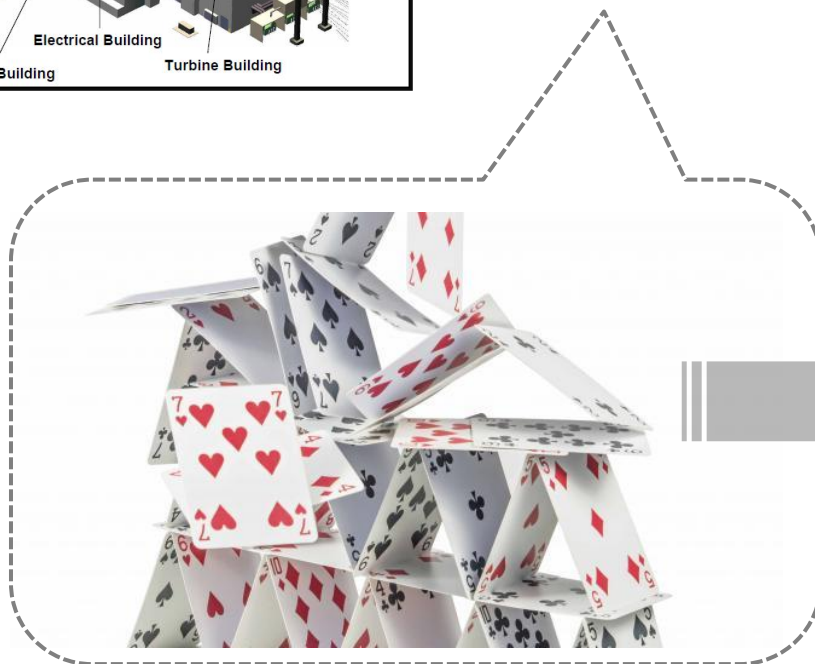
Conceptual Design



Final Design



Design Changes



ARE
YOU
REALLY
SURE?

Main challenges in new build projects

Missing Requirements



Cable Routing (example)

- *Requirements from Electrical Layout and Systems ???*
- *Requirements from Fire Protection ???*
- *Requirements from I&C Systems ???*
- *Requirements from Safety ???*
- *Building analyses requirements ???*
- *Radiation Protection (RP) Requirements ???*
- *Requirements from Civil/Layout ???*
- *Requirements from Fire Hazard Analyses ???*
- *Requirements coming from HEPB Analyses ???*
- *Qualification requirements ???*
- ...



Main challenges in new build projects

Unrealistic Requirements

I want the compliance with all international standards

I want that lifetime of all delivered equipment is at least 60 years

I want to perform maintenance on all systems anytime I decide

I want complete independence of DiD lines

I want this plant in 4 years in operation

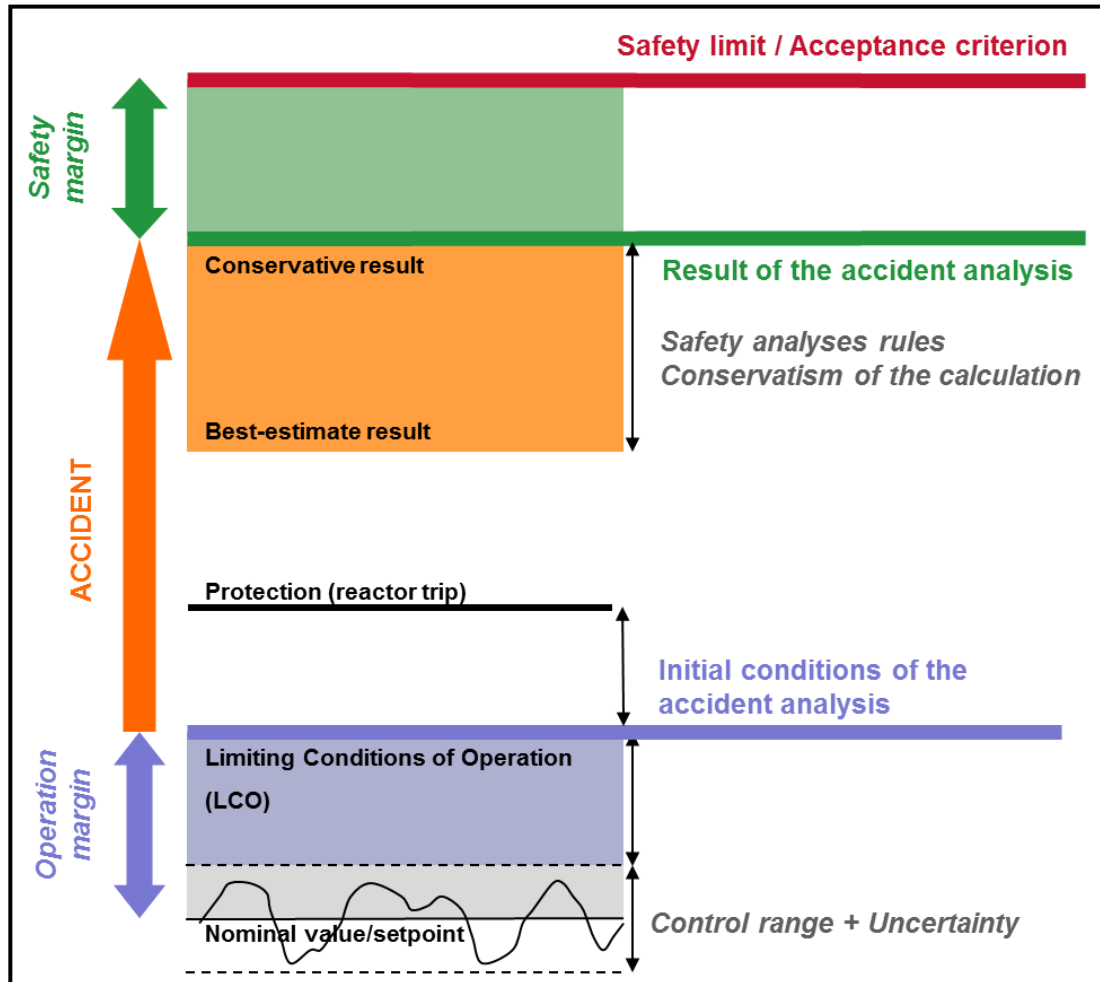
I do not want any design modifications in commissioning phase

I want to have one single database with all data before we launch procurement

I want to track all requirements inside the plant design

Main challenges in new build projects

Safety Limits



Main challenges in new build projects

Interfaces / Common Language

Engineering language

This I&C function shall have uncertainty 0,5% of measuring range



Ms. Process

HM...
• It is clear...



Mr. I&C

Cultural aspect

Well, your solution is quite interesting



Ms. UK

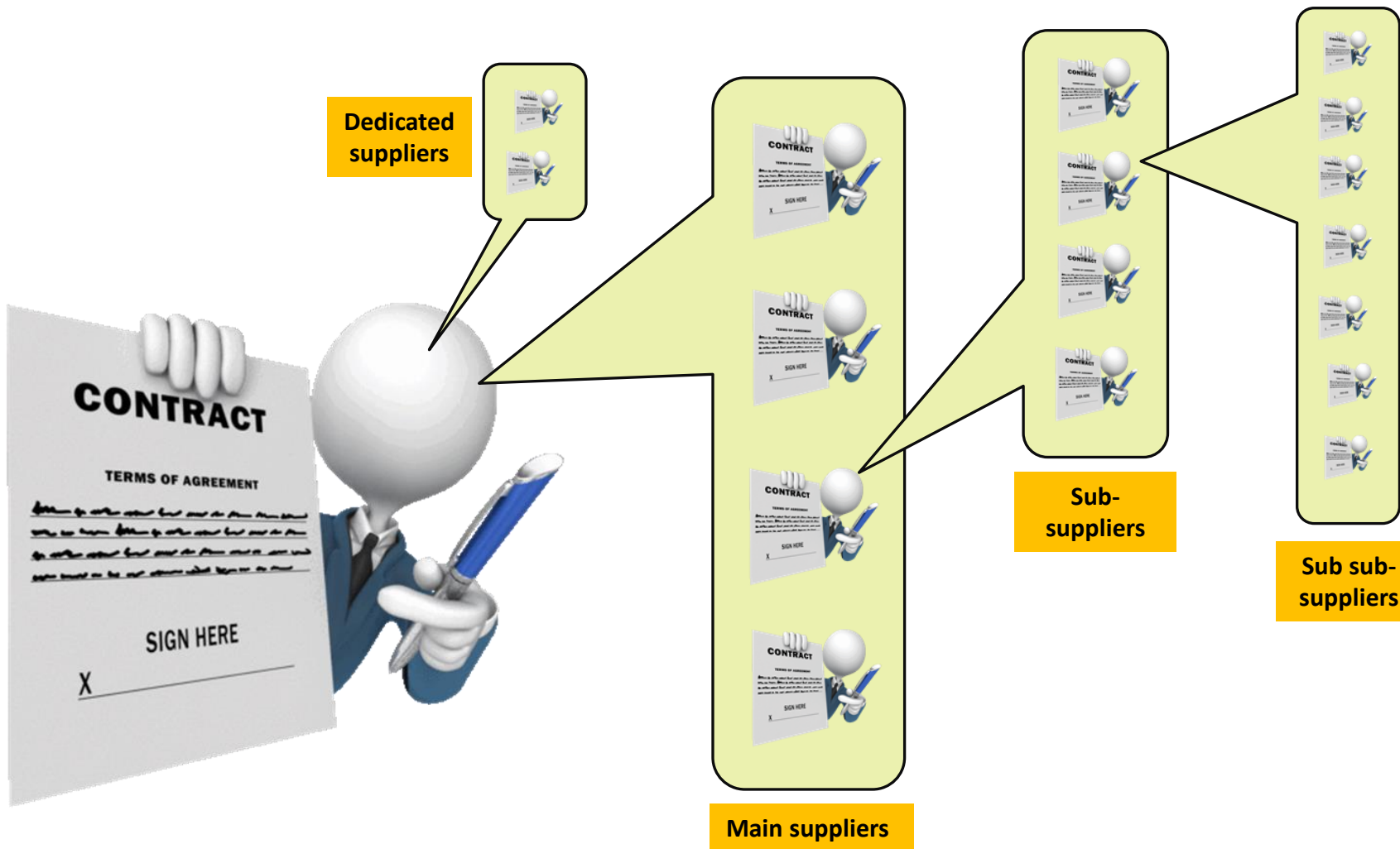
Great, she likes it. I will launch the development within our design

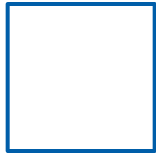


Mr. France

Main challenges in new build projects

Contract split / Supplier chains



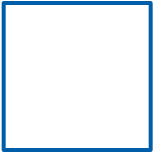


Main challenges in new build projects

10 Tips to remember



- 1. Keep safety always as first objective**
- 2. Propel transparent communication with Local Safety Authority**
- 3. Do not reinvent the wheel. Take lesson learned from the other plants**
- 4. Try to understand the whole picture before you move one hand**
- 5. Make good balance between safety and operation**
- 6. Try to limit the interfaces as much as possible**
- 7. Do not underestimate the cultural/company differences**
- 8. Double-check the impact analysis of complex design changes**
- 9. Remember that engineering is an iterating process**
- 10. People do mistakes, define the process to limit them**

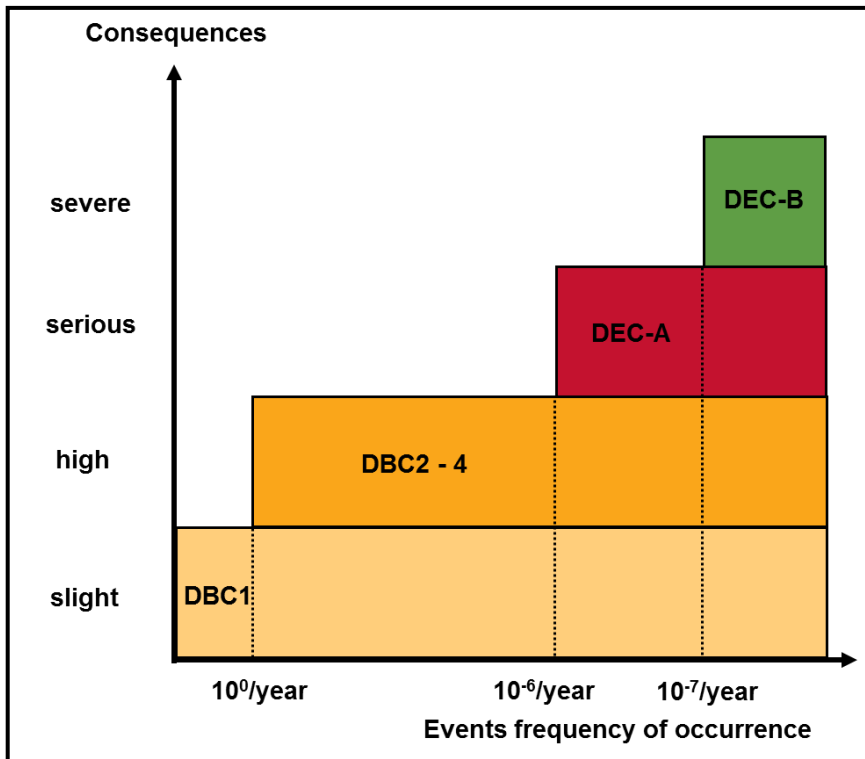


Support slides



Support slide

DBC/DEC



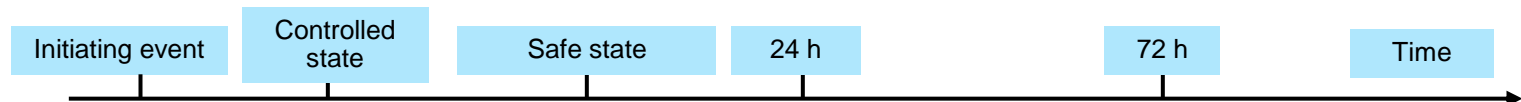
DBC/DEC	Safety Objectives		
	Reactivity control	Core cooling	Confinement of radioactive material
DBC1	I&C Functions of Preventive Line		
DBC2			
DBC3	I&C Functions of Mainline		
DBC4			
DEC A	I&C Functions of Risk Reduction Line		
DEC B	I&C Functions for Severe Accidents		

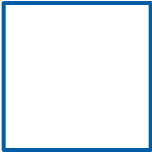


Support slide

Controlled/ Safe State

- **Controlled state**
 - Core subcritical
 - Residual heat removal ensured
 - Core coolant inventory stabilized or increasing
- **Safe shutdown state**
 - Core subcritical
 - Residual heat removal durably ensured
 - Radioactivity releases are within acceptable limits





Support slide

Classification overview



National or International Standard	Classification of the importance to safety			
IEC 61226	Cat. A / Class 1	Cat. B / Class 2	Cat. C / Class 3	Unclassified
France	F1A	F1B	F2	Unclassified
Finland	SC2	SC3	EYT/STUK	EYT
UK	Cat. A / Class 1	Cat. B / Class 2	Cat. C / Class 3	Unclassified
Russia	Class 2	Class 3		Class 4
USA	Systems Important to Safety			Non-nuclear Safety
Canada	Category 1	Category 2	Category 3	Category 4
Japan	PS1/MS1	PS2/MS2	PS3/MS3	Non-nuclear Safety
IAEA NS-R-1	Safety	Safety Related		Systems Not Important to Safety